AVOID JOB SITE OVERTURN

Stockpiles and ramps must be bermed correctly.

Road surfaces can change dramatically from day to day, even hour to hour.

Leave a margin of error, never push your machine to the limit.

Slow to a safe speed prior to entering a curve.

Loaders should carry the bucket low to maintain a good center of gravity, good visibility and to protect from overturn.

Be Aware of the SHAPE you are in!